FORK GUARD BRACKET INSTALLATION INSTRUCTIONS

LOCATION 1 = Recommended location if using only 1 Fork Guard Bracket - Use this part number LOCATION 2 = If using 2 Fork Guard Brackets, this is the part number needed for 2nd location mounting				
FORK GUARD BRACKET COMPLETE	YEAR	PART #	LOCATION	BOLT
KAWASAKI KXF250/450	14-'24	FGB-401	1	M6 x 20mm
YAMAHA YZ125/YZ250 2 STROKE	16-'24		2	M6 x 25mm
YAMAHA YZ250F	16-'23		2	M6 x 25mm
YAMAHA YZ450F	16-'22		2	M6 x 25mm
KTM - HUSQVARNA - GASGAS 65cc & 85cc	20-'24		1	M6 x 20mm
HONDA CR/CRF BIG BIKES	08 -'24	FGB-403	1&2	M6 x 20mm
KAWASAKI KX85 - 100	14 - 24		1	M6 x 20mm
KTM - HUSQVARNA - GASGAS 125cc & Larger Bikes	16-'24	FGB-404	SHORT SPACERS	M6 x 30mm
All bolts and spacers included in 1 package	10-24		LONG SPACERS	M6 x 35mm
YAMAHA YZ250F	2024	FGB-407	1&2	M6 x 20mm
YAMAHA YZ450F	23-'24		1 & 2	M6 x 20mm
YAMAHA YZ125/YZ250 2 STROKE	2016-2024	FGB-408	1	M6 x 20mm
YAMAHA YZ250F	16-'23		1	M6 x 20mm
YAMAHA YZ450F	16-'22		1	M6 x 20mm
COBRA CX50 & CX65	2021-2024		1 & 2	M6 x 20mm

STOP

LOCATION 1 = This location for only 1 Fork Guard Bracket per fork guard - Use this P/N bolt length for your make/model LOCATION 2 = If using 2 Fork Guard Brackets, this is the P/N needed for 2nd location mounting and bolt length for your make/model



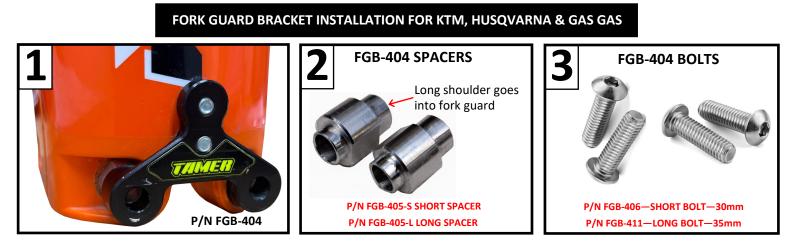
1 Verify you have the correct Fork Guard Bracket for your application with the part numbers listed in the chart above and with the images above.

2 Remove the fork guard from bike that will have a holeshot device on it. See images for proper mounting locations.

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FORK GUARD BRACKET INSTALLATION INSTRUCTIONS - CONTINUED

- **3** Place the Tamer fork guard bracket in position. Some installs may be angled to fit correctly. Now tape bracket in place with masking tape.
- **4** Using a 1/8" drill bit, drill through the top screw hole in the bracket, and through the plastic of the fork guard. Remove the bracket and set aside.
- **5** Drill a 5/32" hole through the 1/8" hole and slightly countersink the hole from the backside of the fork guard, recessing the screw head.
- 6 Apply Loc-tite to screw threads and install screw through plastic from the backside of the fork guard and tighten the Tamer Fork Guard Bracket in place.
- 7 If your bracket came with 2 different bolt lengths, look at the chart above to determine which bolt you should use for your year/make/model. Apply Loc-tite to threads of fork guard bolt supplied by Tamer. Install plastic fork guard back onto motorcycle fork. You will use the Tamer fork guard bolt instead of the stock bolt that came on the bike.



- 1 Verify you have the correct Fork Guard Bracket for your application with the part numbers listed in the chart above and with the image above.
- **2** Remove the fork guard from bike that will have a holeshot device on it. See image for proper mounting locations.
- **3** Provided, are 2 different length spacers. These spacers are for fitment depending on the brand of plastic. The area of the Fok Guard Bracket where the 2 small screws are installed must mount flat against plastic surface. Try both length spacers to determine which spacer is needed for your application. Longer shoulder of spacer installs into the fork guard bolt holes. Install the bracket onto spacers. Spacers will ONLY fit one way.

NOTE: If installing the FGB-404 on the 2022 or older models, you will not use any spacers. Install spacers into plastic fork guard.



- 4 While holding the Fork Guard Bracket in place, using a 1/8" drill bit, drill through the two screw holes in the bracket and through the plastic of the fork guard. Remove the bracket and spacers and set aside.
- 5 Drill a 5/32" hole through each of the 1/8" holes. Slightly countersink the hole from the backside of the fork guard, recessing the screw head.
- 6 Apply Loc-tite to screw threads. Install the required length spacers and Fork Guard Bracket on the fork guard. Now install 2 screws through plastic from backside of the fork guard and tighten Tamer Fork Guard Bracket in place.
- 7 Your Fork Guard Bracket came with 2 different bolt lengths. If using the longer spacers, you will use the longer (35mm) bolts. If using the shorter spacers, you will use the shorter (30mm) bolt. Apply Loc-tite to threads of fork guard bolt supplied by Tamer. Install plastic fork guard back onto motorcycle fork. You will use the Tamer fork guard bolts instead of the stock bolts that came on the bike.



If you have a 2022 or older model, you will need 2 M6 x 25mm bolts. If using the long spacers, you will use the M6 x 35mm longer bolts. If using the short spacers, you will use the M6 x 30mm shorter bolts. Once you determine which bolts are needed, apply Loc-tite to threads of Tamer supplied fork guard bolts. Install plastic fork guard back onto motorcycle fork.

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